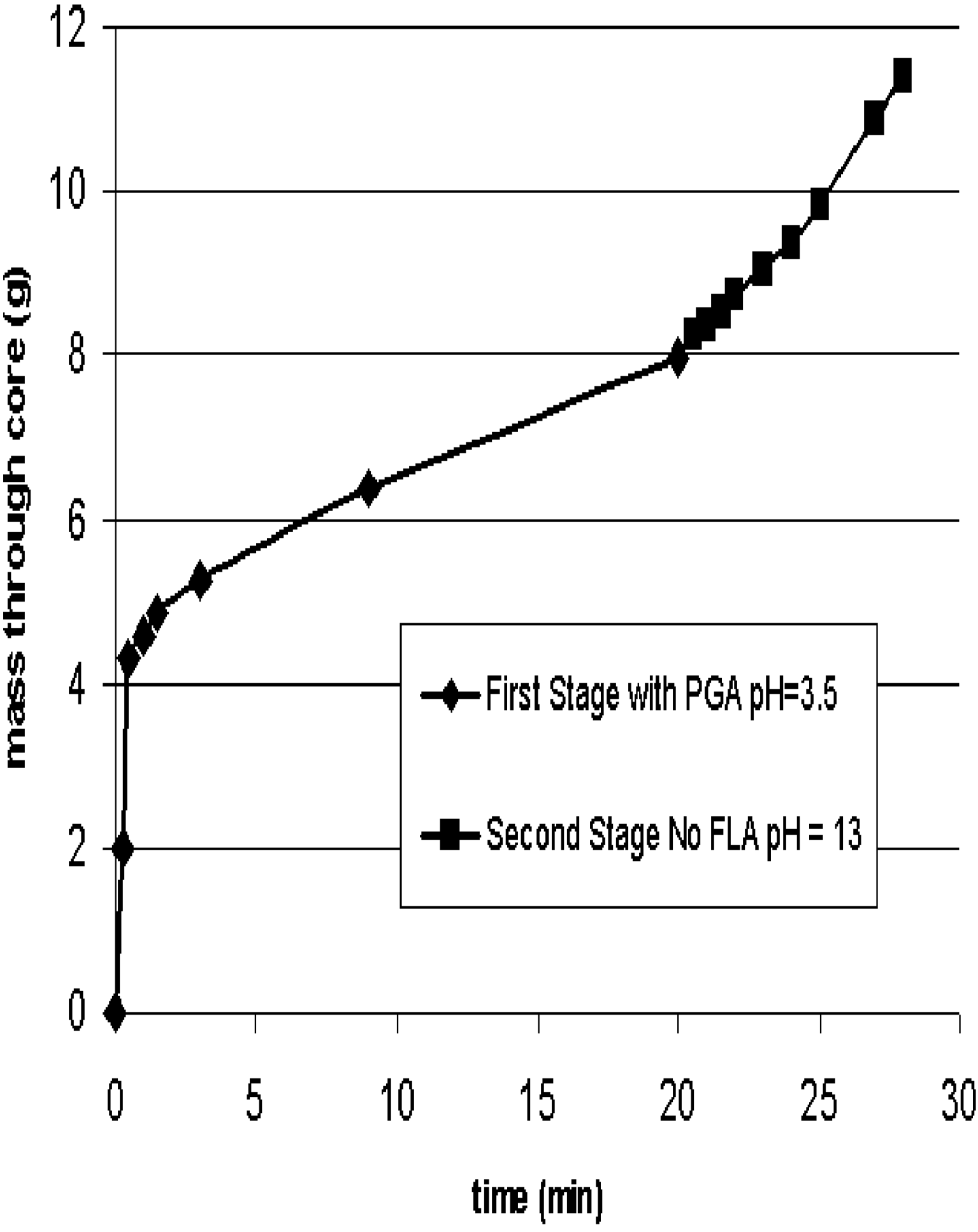
12
10
8
6
4
2
0
mass through core (g)
0
5
10
15
20
25
30
time (min)
First Stage with PGA pH=3.5
Second Stage No FLA pH = 13